





## LIROS Unlimited Rope Solutions

LIROS high performance products assures our customers worldwide, that they have made the right choice for all their applications. The wide ranging technical experience of the LIROS team with all kind of synthetic fibre ropes and the most modern machinery allow us to fulfil all our customers' individual requirements.

LIROS halyards, sheets, mooring lines and anchoring ropes are under sail on all the oceans around the world and can be found on race and cruising boats in all corners of the ocean. Lasting quality and high performance will continue to be the guiding principle, motivation and commitment for us and all the LIROS employees.

Sven Rosenberger

Karl Friedrich Rosenberger

W Rogsef

# Yacht Rope Recommendations

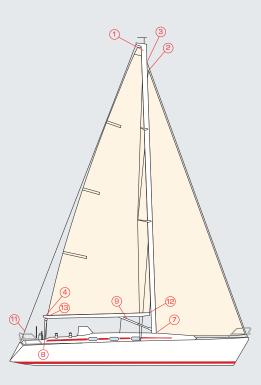
### **CRUISING**

CRUISING	
1. Main halyard LIROS Regatta 2000 LIROS Dynamic plus LIROS Herkules LIROS Furler Pro	Page 5 5 6 7
2. Genoa halyard LIROS Regatta 2000 LIROS Dynamic plus LIROS Furler Pro	5 5 7
3. Spi halyard LIROS Dynamic plus LIROS Herkules LIROS Magic Pro	5 6 11
<b>4. Topping lift</b> LIROS Herkules LIROS Top Cruising	6 8
5. Spi topping lift (without picture) LIROS Herkules LIROS Top Cruising	6 8
6. Spi downhauler (without picture) LIROS Herkules LIROS Top Cruising LIROS Dynamic Plus	6 8 5
7. Genoa sheet LIROS Herkules LIROS Top Cruising LIROS Seastar Color	6 8 9
8. Mainsheet LIROS Top Cruising LIROS Seastar LIROS Magic Sheet	8 9 11
9. Boom vang LIROS Herkules LIROS Top Cruising LIROS Magic Sheet	6 8 11
10. Spi sheet (without picture) LIROS Top Cruising Color LIROS Seastar Color LIROS Magic Sheet	8 9 11
11. Backstay-/ Running backstay LIROS Dynamic plus LIROS Herkules LIROS Magic Pro	5 6 11
<b>12. Cunningham</b> LIROS Top Cruising Color LIROS Top Cruising	8
<b>13. Outhaul</b> LIROS Dynamic plus LIROS Herkules LIROS Top Cruising	5 6 8
14. Mooring line (without picture) LIROS Handy-Elastic LIROS Porto LIROS Squareline PES LIROS Moorex 12 LIROS Polyester	16 16 17 17
15. Anchoring line (without picture) LIROS Squareline PES	17

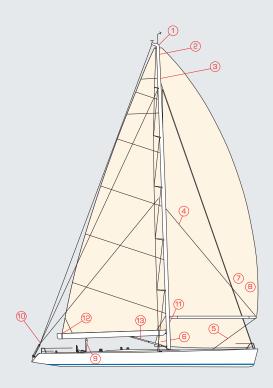
LIROS Handy Anchor

19

# LIROS Yacht Rope Recommendations



Cruising



Regatta

Our recommendations for LIROS articles are reflecting many years of experience in the field of cruising and racing.

### **REGATTA**

	Page
1. Main halyard LIROS Racer Pro	4
LIROS Racer	4
LIROS Regatta 2000	5
2. Genoa halyard	
LIROS Racer Pro	4 4
LIROS Racer LIROS Regatta 2000	5
3. Spi halyard	
LIROS Racer	4
LIROS Dynamic plus	5
4. Spi topping lift	_
LIROS Racer LIROS Dynamic plus	4
LIROS Regatta 2000	5 5
5. Spi downhauler	
LIROS Racer	4
6. Genoa sheet	
LIROS Racer LIROS Regatta 2000	4 5
· ·	J
7. Spi sheet LIROS Racer	4
LIROS Dynamic plus	5
LIROS Magic Pro	11
8. Guys	
LIROS Racer Pro	4
9. Mainsheet LIROS Racer	4
LIROS Nacer LIROS Dynamic plus	5
LIROS Magic Pro	11
10. Backstays/Runner	
LIROS Racer Pro LIROS Regatta 2000	4 5
•	J
<b>11. Cunningham</b> LIROS Racer	4
LIROS Regatta 2000	5
LIROS Dynamic plus	5
12. Outhaul	4
LIROS Racer Pro LIROS Regatta 2000	4 5
13. Boom downhaul	
LIROS Racer	4
LIROS Dynamic plus	5
LIROS Herkules LIROS Magic Pro	6 11
_	
14. Topping lift (without picture)	
LIROS Dynamic plus	5
15. Mooring line	
(without picture) LIROS Handy Elastic	16
LIROS Porto	16
LIROS Squareline-PES	17
16. Anchoring line (without picture)	

LIROS Sqareline-PES



17



### LIROS Racer Pro

### 02005

A new product designed for the highest level of competition, which has been used by some of the best Americas Cup Teams also on the Vendée Globe and other Grand Prix events. The core is the same colour as the cover. LIROS Racer Pro has been designed to be particularly effective when used without the cover. The cover and the core work equally well on winches and clutches. Racer Pro is ideal for both sheets and haly



- · Designed for use without cover
- Matching colour core and cover
- LIROS-Heat-Stretch-System
- easy to splice and remove cover
- New Dyneema® SK78

/ar	ds.	
	WITH	
-	Oyneema*	



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Col	ou	rs
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Burgundy



Ø	Breaking strength kg	Weight kg/ 100 m
8	4700	5,3
10	6500	6,7
12	9900	9,6
14	13000	12,6

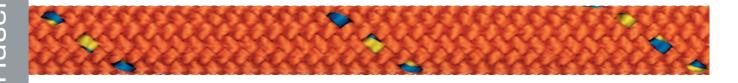
Cover High twisted

Polyester

Dyneema® SK78 Core

high impregnation

Construction 32-plaited



### **LIROS Racer**

### 02001

New type of Dyneema® rope with high breaking load and low stretch with a specially engineered 32-plait cover of high quality spin-dyed Polyester and the core made out of the new generation Dyneema fibre, for halyards and sheets. Very suitable for winches.

- Stretch characteristics < 1,5%
- extremely high breaking strength
- · easy handling, nonkinking
- for halyards and sheets
- · winch suitability
- LIROS-Heat-Stretch-System

WITH
Dyneema*
LIBOCUCC

### LIROS HSS

### Colours

**,	Red
***	Burgundy
	Orange
<b>,</b>	Green
×	Racing-Green

*	Blu
	Na
	W
	Sil
en	

Blue	
Navy Blue	Co Co
White	Co
Silver	

Ø	Breaking strength	Weight kg/
mm	kg	100 m
6	2200	2,7
8	3800	4,9
10	5000	6,9
12	7200	8,5
14	9500	11,5
16	11500	14,4
18	13500	17,9
20	16500	23,7
22	19700	28,5

Polyester high twisted ver Dyneema® SK75 with re additional inner cover plait

nstruction 6 mm 24-plaited from 8 mm 32-plaited



Recommendation of the German Yachtmagazine >segeln< 01/2009.

16 Sheets and halyards of wellknown producers were tested.



### LIROS Regatta 2000

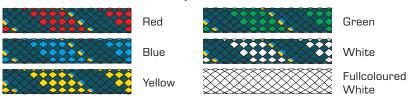
### 02000

LIROS HSS

Very low stretch rope for halyards, spinaker and genoa sheets, high tenacity, light and long durability top-performance rope, plaited cover gives excellent resistance to abrasion, additional cover between core which is made out of Dyneema® SK75 and outer cover preventing movement between the two when under extreme load.

- Stretch characteristics < 1,5%
- very high tenacity, light and excellent durability
- High performance Polyester in the cover makes it extremely resistant to abrasion
- also fullcoloured available (see Herkules Color p. 6)
- LIROS-Heat-Stretch-System

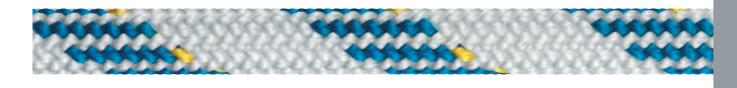
Colours (Steel-Blue with marker yarn)



Cover Special polyester high twisted 1:1-plaited

**Core** Covered Dyneema® SK75 impregnated with additional cover plait

Ø	Breaking strength kg	Weight kg/ 100 m	
2	240	0,3	
2,5	310	0,5	
3	500	0,7	
4	750	1,1	
5	1050	1,5	
6	2200	2,5	
8	3800	3,8	
10	5000	6,1	
12	7200	8,8	
14	9500	13,2	
16	11500	15,0	
18	14800	18,0	
20	18000	23,6	
22	19700	28,2	
24	23000	32,1	



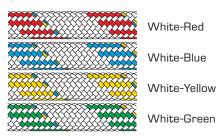
### LIROS Dynamic plus

### 02004

A new halyard or sheet rope using Dyneema® SK75. Light weight and low stretch make this rope ideal for cruiser / racer yachtsmen. Very flexible and non kinking due to the new 32-plait cover. LIROS Dynamic Plus is equally effective as a high performance sheet.

- Stretch characteristics < 2%
- flexible abrasion resistant cover
- non kinking
- LIROS-Heat-Stretch-System
- · easy to splice and remove cover

### Colours





Ø	Breaking strength	Weight kg/	
mm	kg	100 m	
3	420	0,7	
4	550	1,1	
5	870	1,7	
6	1100	2,1	
8	2200	4,5	
10	3400	6,7	
12	4800	8,9	
14	6500	11,9	

Cover Polyester 32-plaited

Core Covered Dyneema® SK75 impregnated with additional cover plait



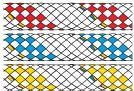
### LIROS Herkules

### 00154

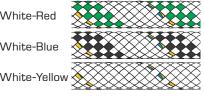
Very resilient, extremely multi-functional rope of the highest quality, especially designed for sheets, halyards and trim lines, suitable for yachts of every size, very durable and low stretch, easily spliced to wire - thermo fixed. Very good adhesion on winch drums, abrasion resistant cover, nonkinking. Best choice for cruising yachts.

- Stretch characteristics < 5%
- · very high quality line for the demanding cruising yacht sailor
- · universally usable as sheet, halyard or control line
- · easy to splice and absolutely nonkinking
- excellent abrasion resistance

C	olo	uı	٠s
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White-Green

White-Black

White

Cover Polyester high twisted, 1:1-plaited Core High tenacity Polyester plaited

26 28

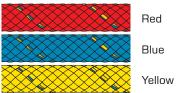
### LIROS Herkules Color

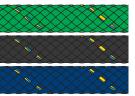
### 01550

Very resilient, extremely multi-functional rope of the highest quality, especially designed for sheets, halyards and trim lines, suitable for yachts of every size, very durable and low stretch, easily spliced to wire - thermo fixed. Very good adhesion on winch drums, abrasion resistant cover, nonkinking. Best choice for cruising yachts.

- Stretch characteristics < 5 %
- The pure coloured alternative to LIROS Herkules with high quality spin-dyed Polyester in the cover.

### Colours





Green Black

Navy Blue

Cover Polyester high twisted, spin-dyed, 1:1-plaited High tenacity Polyester plaited Core

Ø	Breaking
	strength
mm	kg
4	400
5	650
6	800
8	1600
10	2500
12	3500
14	4500
16	5000
18	6300
20	7000
22	8000
24	9000
26	10500
28	12300

Breaking strength

kg

400

650

800

1600

2500

3500

4500

5000

6300

7000

8000 9000

10500

12300

mm

4

5

6

8

10

12

14

16 18

20

22

24



### **LIROS Furler Pro**

### 02010

LIROS Furler Pro has been developed specially for the latest generation of headsail furlers. The core is constructed from Dyneema® and covered in a heavy duty polyester which tapers progressively over the length of the rope — the thin end is the part that rolls on the drum and the thick end is the part that is used for handling and winching.

- Stretch characteristics < 1,5 %
- very good grip on winch drums
- · simplifies reefing



LIROS HSS

### 02010-0900

Tapering from 9 mm (15 m) to 6 mm (10 m) = 25 m

### 02010-1100

Tapering from 11 mm (15 m) to 8 mm (15 m) = 30 m  $\,$ 

Ø	Breaking	Length
mm	strength kg	m

9-6 2300 15m ø 9mm + 10m ø 6mm 11-8 3600 15m ø 11mm + 15m ø 8mm

### Colour



Cover Polyester high twisted 1:1-plaited

Core Dyneema® SK75 with additional cover plait





### **LIROS Top-Cruising**

### 00152

Very high tensile strength, nonkinking, long lasting sheet made from 100% Polyester. For use as mainsail and headsail and spinakersheets. Ideal for blue water sailing, easy to splice — heat set.

- Stretch characteristics < 5%
- the traditional sheet for sailing yachts of every size
- nonkinking, with abrasion resistant cover, high strength
- allround line, easy to splice

### Colours



CoverPolyester high tenacityCorePolyester high tenacity plaitedConstructionØ 4 - 12 mm<br/>from Ø 14 mm16-plaited<br/>20-plaited

Ø	Breaking strength
mm	kg
4	450
5	780
6	1100
7	1300
8	1750
10	2700
12	3200
14	3800
16	5000
18	6500
20	7300

# Lucicia Caracia

### LIROS Top-Cruising-Color

### 01528

Very high tensile strength, nonkinking, long lasting sheet out of 100% Polyester. Line for use as mainsail and headsail and spi-sheets. Ideal for blue water sailing, easy to splice — heat set.

- Stretch characteristics < 5%
- The coloured alternative to LIROS Top-Cruising with high quality spin-dyed Polyester in the cover.

### Colours



Green
Black
Classic

CoverPolyester spin-dyedCorePolyester plaitedConstructionØ 6 - 12 mm

Ø 6 − 12 mm 16-plaited from Ø 14 mm 20-plaited

Ø	Breaking	
	strength	
mm	kg	
	44.00	
6	1100	
8	1750	
10	2700	
10	2/00	
12	3200	
14	3800	



### LIROS Seastar LIROS Seastar Color

### 00162 00172

High quality, allround sheet for cruising yachts, with very flexible, soft, easy to grip matt cover. Ideal for dinghy sailors - excellent handling and flexibility - non kinking.

- Stretch characteristics < 6%
- high quality matt yarn giving easy handling
- proven allround line for cruising yachts
- very good sheet for cruising yachts up to 35 feet

Colour 00162	2

	White	
0-1 00470		

### Colours 00172

Red
Blue
Yello



Green

Black

Navy blue

Cover 00162 Cover 00172 Core

Polyester worsted yarn Polyester worsted yarn coloured Polyester high tenacity plaited

Ø	Breaking
	strength
mm	kg
5	300
J	300
6	520
8	1000
10	1900
12	2400
14	2900
16	3500
18*	4500
20*	5300
only art.	00162 availab

### Construction

Ø 5 to 10 mm 16-plaited from Ø 12 mm 24-plaited

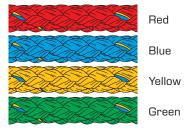


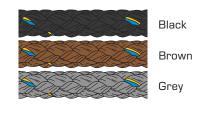
### **LIROS Nautic**

### 01072

Spinaker sheet for dinghies or small keelboats, soft, very light and easy to handle, can also be used as light weather sheet - and waterski rope, floats. Made from UV-stabilized Polypropylene multifilament. Ø 1,5 mm to 5 mm without, Ø 6 mm to 14 mm with guarantee yarn in blue/gold.

- Stretch characteristics < 12%
- very light
- easy to handle
- floats
- UV-stabilized





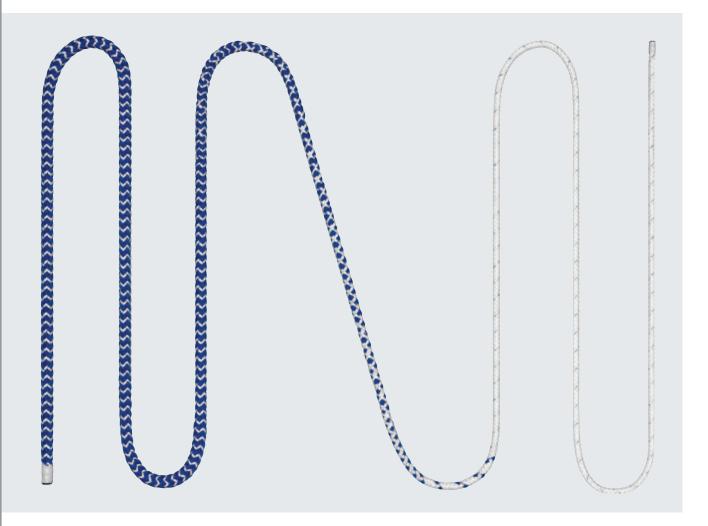
Ø	Breaking strength
mm	kg
6	550
8	900
10	1230
12	1700
14	2000
16	3700

### **Material**

Polypropylene multifilament

Construction 8-plaited





### LIROS Dyneema®-Spisheet-Special 02049

Very light weight, high quality, individually tapered spi sheet with extremely low stretch and high strength thanks to a new construction using a high proportion of Dyneema® SK75. Minimum water absorption.

- high performance
- high quality for excellent durability
- low stretch and water absorption due to the high proportion of Dyneema® in the core
- excellent handling charcteristics
- diameters available from 3 to 12 mm
- · custom manufacture for special requirements
- · light weight cover

**Cover** Thick part – staple spun matt Polyester mixed with Dyneema® SK75

Thin part - 100% Dyneema® SK75

Core Dyneema® SK75

WITH Dyneema®

 1. Ø thick end
 ... mm
 ... mm
 ... mm

 2. Length of thick end
 Ø ... mm
 Ø ... mm
 Ø ... mm

 3. Ø thin end
 ... mm
 ... mm
 ... mm

 4. Length of thin end
 Ø ... mm
 Ø ... mm

 5. Colour
 Ø ... mm
 Ø ... mm

### Available diameters

3 to 5 mm

4 to 6 mm

4 to 8 mm

4 to 9 mm

5 to 8 mm

5 to 9 mm

5 to 10 mm

5 to 12 mm

6 to 8 mm

6 to 9 mm

6 to 10 mm

6 to 12 mm





### LIROS Magic Sheet LIROS Magic Pro

01506 01507

LIROS Magic Sheet is a new sheet designed for dinghies, catamarans and sports boats. Ideal for main sheets and jib sheets.

LIROS Magic Pro is a halyard or a sheet designed exclusively for dinghies, catamarans and sports boats. The low stretch characteristics are delivered by the LIROS Dyneema Pro core. Designed to be used with the cover stripped. The cover needs only to be used where the rope is being handled.

- Compact construction
- Maximum flexibility
- · Perfect handling
- LIROS-Heat-Stretch-System for low stretch characteristics (Art. 01507)
- Perfect for tapering (Art. 01507)

### Colours 01506







Orange

Sand











- Article 01506
- \*\* Article 01507

### Cover

Polyester Grip Fiber and Polyester high tenacity

### Core 01506

Polypropylene high tenacity

### Core 01507

Dyneema® SK75 with LIROS Coating

### LIROS D-Pro

### 01505

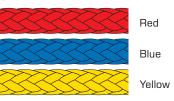
LIROS HSS

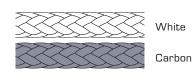
D-Pro provides cutting edge performance on modern performance dinghies and sports boats. Especially developed for transmitting the highest loads to deliver maximum speed. An all purpose rope whith the lowest weight and minimum stretch incorporating the LIROS HSS. High abrasion resistance and zero water absorption due to LIROS impregnation system.

- Stretch characteristics < 1%
- · higher breaking strength than wire diameter for diameter
- · very low stretch
- no water absorption
- · easy to splice
- · also available as Magic-V-Pro in Vectran

### • LIROS-Heat-Stretch-System

### **Colours**





Ø	Breaking		
	strength		
mm	kg		
1	130		
1,5	220		
2	380		
2,5	550		
3	900		
4	1250		
5	2600		

### Material

100% Dyneema® SK75

### Construction

12-plaited, LIROS HSS, LIROS coating



### LIROS Magic Gold

### 01500

High performance Polyester cover with Dyneema core makes this an ideal rope for performance dinghies, catamarans and sports boats. The low stretch and good grip characteristics make this ideal for control lines and halyards.

- Stretch characteristics < 1,5%
- Excellent abrasion resistance
- Very low stretch characteristics due to Dyneema®
- LIROS-Heat-Stretch-System
- 1,5 mm diameter without fleck: yellow, pink, violet and black





Red
Blue
Yellow
Black

**Cover** Polyester

 Core
 100% Dyneema® SK75

 Construction
 1,5-5 mm 16-plaited

 6 mm
 1:1-plaited

mm	kg	
1,5	125	
2	240	
3	420	
4	580	
5	1200	
6	1800	

Breaking strength

### LIROS Magic Race

### 02016

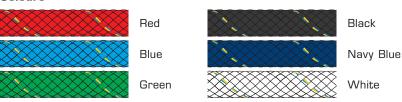
High Performance Sheet and Halyard with perfect strength and very low stretch. Very compact round construction gives great performance in blocks, cleats and winches.

- $\bullet \ Stretch \ characteristics < 1.5\,\%$
- LIROS-Heat-Stretch-System
- · Extreme high strength
- Compact and long lasting





### Colours



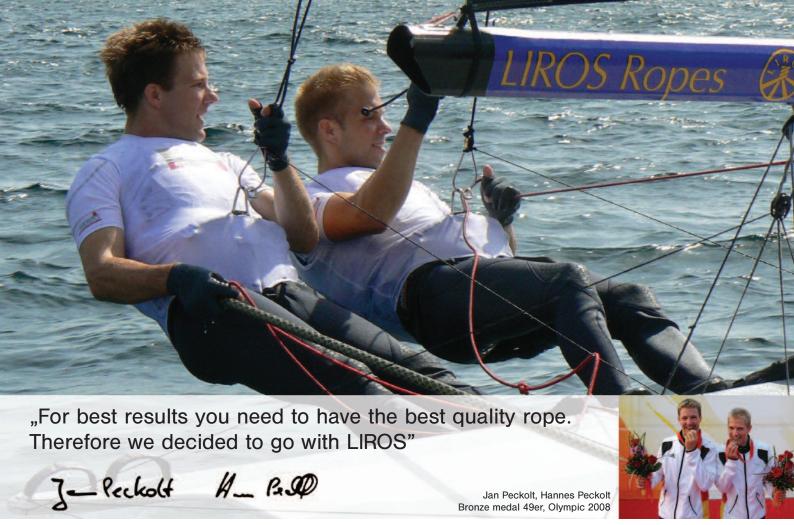
**Cover** Specially high twisted Polyester

Core 100% Dyneema® SK75 with LIROS coating

**Construction** 2–3 mm 16-plaited

4-6 mm 1:1-plaited

Ø	Breaking		
	strength		
mm	kg		
2	270		
2,5	360		
3	540		
4	750		
5	1050		
6	2400		





### LIROS Magic Speed

### 01501

Performance Polyester rope ideal for a use on dinghies and sports boats for halyards and control lines. Very abrasion resistant cover. Good in cleats, low stretch - Polyester core.

- $\bullet \ Stretch \ characteristics < 5\,\%$
- Excellent abrasion resistance



Red Blue



Neon Yellow

Black

CoverPolyesterCorePolyester

**Construction** 2-5 mm 16-plaited

6 mm 1:1-plaited

Ø	Breaking strength	
mm	kg	
2	95	
3	185	
4	320	
5	680	
6	940	

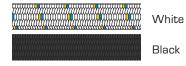


### LIROS Shock Cord 00190

Highly elastic rubber with excellent stretch characteristics, braided cover made from abrasion resistant and highly resilient Polyester. White with guarantee yarn in blue/gold or fullcoloured black.

- Individual adaptation concerning colours
- Round, abrasion resistant construction
- reliable and long lasting quality

### **Colours**



Cover Core Construction Polyester

high quality latex rubber white 3–8 mm 16-plaited 10–14 mm 24-plaited Ø mm

3

4 5

6

7

8

10 12

14

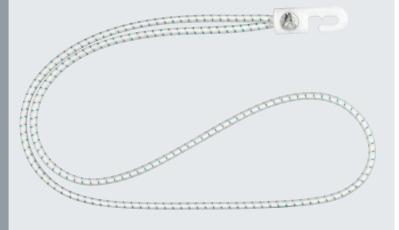
### LIROS Sail Ties

Mainsail webbing ties with a strong sewn eye. Very easy to use and self construction prevents chafe on the sail.

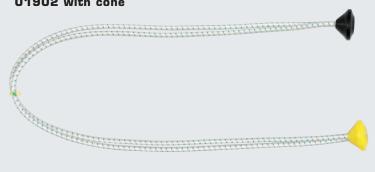
- Available as 5 pieces in a net storage bag
- Length: 2 metres each



### 01901 with hook



### 01902 with cone



### LIROS Elastic Strops 01901/01902

High quality Rubber shock cord strops with Polyester cover braid and high tenacity hook for a multitude of applications.

Ø	Length
mm	cm
4	15
4	30
4	35
4	40
4	55
4	50
4	75
4	60
	4 4 4 4 4 4

**JS Elastic Strops** 



The LIROS Soft Shackle is a perfect replacement for traditional metal snap shackles and screw shackles. The method of using the Soft Shackle is very simple and needs no tools. The main advantages of this shackle are:

- No damage to the deck
- 10 x lighter than a metal shackle with equivalent breaking strength
- Easy to handle without tools
- Locking system even when not under load
- Colour coded breaking strengths
- Multiple applications for yachting, outdoor and industry.

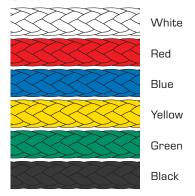
Material 100% Dyneema® SK75

### **LIROS Soft Shackle**

Ref.	Breaking strength t	Colour	Safe working load t*	approx. Ø mm
00146-0066	1	White	0,5	6
00146-0069	2	Red	1	12
00146-0070	4	Blue	2	16
00146-0071	6	Yellow	3	18
00146-0072	8	Green	4	20
00146-0073	10	Black	5	24

\*t = tons

### **Colours**











### LIROS Handy-Elastic

### 00136/00137

New type of highly elastic rope in a cover-core construction for mooring, anchoring and towing. Its special construction and the use of highly elastic fibres allow this line to be used in extreme situations, even without shock absorbers. Abrasion resistant 1:1 plait made from 100% Polyamide, highly elastic.

- Stretch characteristics > 20%
- very easy to splice
- · highly elastic
- · very tensile and abrasion resistant
- very easy to handle
- by request available up to 40 mm Ø
- · available ready spliced

### Colours 00136



Navy Blue/Gold

Black





Ø	Breaking strength kg
8	1600
10	2500
12	3700
14	4800
16	6000
18	8200
20	9400
22	10600
24	12000

### Cover

Polyamide high tenacity, 1:1-plaited

### Core

high tenacity elastic Polyamide braid



### LIROS Porto

### 00133

Very easy to handle mooring and anchor line in a cover-core construction made from 100% Polyester. Extremely tensile and resistant to abrasion, will not stiffen up. Special twine construction assures high elasticity.

- Stretch characteristics > 15 %
- very easy to splice
- very easy to handle
- high strength and excellent abrasion resisatance
- the construction gives excellent flexibility and high stretch characteristics
- available ready spliced

### Colours



White/Black

Navy Blue

Black

Ø	Breaking
	strength
mm	kg
8	1650
10	2200
12	3400
14	4300
16	4900
18	6300
20	7400
22	8900
24	9600

### Cover

Polyester high twisted 20-plaited

### Core

High tenacity Polyester braid





### **LIROS Squareline-PES**

### 01047/01049

Mooring and anchoring rope, easy to handle - non kinking 8-plait, easy to splice and easily joined to chain. High tenacity Polyester with excellent abrasion characteristics.

- Stretch characteristics > 20 %
- soft and handy
- comfortable handling
- nonkinking and abrasion resistant
- easy to splice.

Cole	our	01	04	7
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White



Black

Navy Blue

Material Polyester high tenacity

Construction 8-strand

Ø	Breaking strength
mm	kg
8	1550
10	2000
12	2400
14	3800
16	4700
18	5800
20	7600
22	8600
24	11600
26	13700
28	15000



### LIROS Moorex 12

### 00132

A new generation of mooring warp. Extremely flexible combining great handling and ease of use. Very stretchy which removes the need for a mooring shock absorber. Special construction — a hollow braid for easy splicing together.

- Stretch at working load >20%
- very easy to handle
- quick splice construction
- high stretch removes need for mooring rubber
- available ready spliced

### Colours



Navy Blue

Black

Material Polyester high tenacity

Construction 12-plaited

Ø	Breaking
	strength
mm	kg
10	2500
12	3000
14	3700
16	4200
18	4800
20	6000
22	7500



### **LIROS** Lirolen

### 01120/01123/01126

An allround rope that floats. 3-strand, easy to splice, retains soft flexibility even after long use, manufactured to DIN 83334/EN 699.

01120: Polypropylene multifilament, heat set, white
01123: spin-dyed Polypropylene multifilament, heat set
01126: spin-dyed Polypropylene multifilament, heat set, ideal for classic yacht applications

- Stretch characteristics > 15%
- very easy to splice
- low-priced allround line
- no water absorption
- floats

Colour 01120	Colou
White	
Colour 01126	
Hemn	

Colours 01123

Blue

Black

Navy Blue

Breaking strength

Ø

Material Polypropylene multifilament

Construction 3-strand, heat set

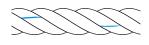
### LIROS Polyester Rope

### 00111/01110

Classical rope for mooring and anchoring, made from 100% Polyester, very easy to splice, high strength and abrasion resistance. Retains flexibility throughout its life. 3-strand made from 100% Polyester according to DIN 83331/EN697, heat set.

- Stretch characteristics > 15%
- very easy to splice
- extremely tensile and abrasion resistant
- does not stiffen up
- heat set
- available ready spliced

### Colour 00111



Colour 01110



Black Navy Blue

MaterialPolyester high tenacityConstruction3-strand, heat set

White

Ø	Breaking strength
mm	kg
3	280
4	400
5	600
6	800
8	1400
10	2000
12	2600
14	3600
16	5000
18	6000
20	7000
22	9000
24	10500
30	14800





### LIROS Handy-Anchor 01320/01322

Anchor line with lead weight built into the last 10 meters, can be used without chain, especially easy to handle, very easy to stow, stainless steel thimble spliced and whipped into every 30 or 40 m length.

100% Polyester, chafe and UV-resistant, white with blue colour coding and LIROS blue/gold mark yarn. Available in ready-made blue LIROS kitbag.

- usable without chain
- especially easy to handle
- very easy to stow

### **Colour 01320**



White-Blue

**Colour 01322** 



White

Ø	Breaking strength	Length	Weight
mm	kg	m	kg
10	1500	30	4,15
10	1500	40	4,9
12	2200	30	5,0
12	2200	40	6,3
14	3100	40	8,5
16	4000	40	10,8
	mm  10 10 12 12 14	mm kg  10 1500  10 1500  12 2200  12 2200  14 3100	strength mm kg m  10 1500 30  10 1500 40  12 2200 30  12 2200 40  14 3100 40

All lengths with 10 m lead core.

01322	12	2200	30	8,4
	12	2200	40	10,3
	14	3100	40	11,7
	16	4000	40	13,9

All lengths completly with lead core.

Cover Polyester

Core Polyester braided with lead

Construction 20-plaited



### LIROS ClassTech

### 01127

LIROS ClassTech is available in large diameters for super yacht classic sailors. It's light weight makes it suitable even for larger classic yachts. LIROS ClassTech is available in a lot of different sizes for all ambitious sailors on classic boats.

- working load <8%
- long lasting and UV-resistant
- resistant to acids and alkalis
- high abrasion resistance
- very easy to splice
- floats

### Colour



Hemp

Material Highly resilient PP-Synthetic fiber

Construction 3-strand

Ø	Breaking strength kg
10	1450
12	2100
14	2800
16	3580
18	4630
20	5560
22	6750
24	7560
26	9000
28	10200
32	11100



### LIROS Classic 3-strand 01172

High quality rope in natural colour for traditional yachts. 3-strand Polyester with good abrasion characteristics.

- very easy to handle and easy to grip
- ideal for all classic applications

### Colour



Hemp

**Cover** Polyester worsted yarn

Construction 3-strand

Ø	Breaking strength
	ا ت
mm	kg
6	350
U	330
8	730
10	1100
12	1300
14	1700
16	2200
18	3500
20	4900



### LIROS Riggers Bag 00146-0056

A high spec splicing kit with all the tools and accessories necessary to complete braided and 3 strand splices.

### To consist of:

- 1 x LIROS Whipping needle
- 1 x Swedish fid
- $-3 \times Splicing needles (5,5-7,5-10mm)$
- 1 x LIROS brochure
- 1 x LIROS Splicing CD
- LIROS-Tape
- LIROS Dyneema® whipping twine
- 1 x pen
- 1 x LIROS lighter
- 1 x LIROS Wet Notes Block





LIROS Wet Notes 00146-0103

A high quality waterproof paper note book for use in all conditions. Measurements 11  $\times$  15 cm.





### LIROS Swedish fid 11090/11091

Reliable splicing tool for 3-strand and octoplaited ropes.

**11090** – up to 12 mm **11091** – from 14 mm



### LIROS Whipping needle

Field-tested tool for splicing. Applicable without sailmaker gloves. To save time and energy while whipping ropes from 4 mm diameter and up.



# B

### LIROS Splicer 00143

A professional range of splicing fids — ideal for handle of cover-core splices.

	Size	Rope mm	
00143-1000	1 small	6-8	
00143-2000	2 medium	10–12	
00143-3000	3 large	12-18	

### LIROS Splicing tool Assortment 00143-5000

4 high quality splicing tools out of high-grade steel, suitable for splicing lines with diameters between 3 and 14 mm. Usable for both plaited and twisted ropes. In practical plastic pipe.



### LIROS Heat Cutter 00146

For cutting and sealing of synthetic cord and lines, width of cutting edge 21 cm.

Professional Cutting of synthetic ropes in all diameters. Made in Germany.

00146-0001 Replacement Blade



### Recommended rope diameter

Sailing surface [m²]									
10	20	30	40	50	60	70	80	90	100
-	-	8	8	8	10	10	12	12	14
-	6	8	10	10	12	12	14	14	16
5	6	8	10	10	12	12	14	14	16
6	8	10	12	14	14	14	-	-	-
8	10	12	14	16	18	20	20	22	24
	- - 5	6 5 6 6 8	8 - 6 8 5 6 8 6 8 10	10     20     30     40       -     -     8     8       -     6     8     10       5     6     8     10       6     8     10     12	10     20     30     40     50       -     -     8     8     8       -     6     8     10     10       5     6     8     10     10       6     8     10     12     14	10     20     30     40     50     60       -     -     8     8     10       -     6     8     10     10     12       5     6     8     10     10     12       6     8     10     12     14     14	10     20     30     40     50     60     70       -     -     8     8     10     10       -     6     8     10     10     12     12       5     6     8     10     10     12     12       6     8     10     12     14     14     14	10     20     30     40     50     60     70     80       -     -     8     8     8     10     10     12       -     6     8     10     10     12     12     14       5     6     8     10     10     12     12     14       6     8     10     12     14     14     14     -	10     20     30     40     50     60     70     80     90       -     -     8     8     8     10     10     12     12       -     6     8     10     10     12     12     14     14       5     6     8     10     10     12     12     14     14       6     8     10     12     14     14     14     -     -

Cruising		Sailing surface [m²]								
	10	20	30	40	50	60	70	80	90	100
02001	-	6	8	10	10	12	14	14	16	16
02000	5	6	8	10	10	12	12	14	14	16
02004	6	8	10	12	14	14	14	-	-	-
00154/01550	6	8	10	12	14	14	14	16	16	18
00152	6	8	10	12	14	14	14	16	16	18
01528	6	8	10	12	14	14	14	16	16	18
00162	6	8	10	12	14	14	16	18	18	20
00172	6	8	10	12	14	14	16	18	18	20

Für Achterholer einen Durchmesser stärker wählen!



**Attention:** Use always the correct clutch concerning to the diameter of the rope. A wrong clutch will cause damage to the yacht ropes.

100
28
28
-
30
28
-
28

LIROS is recommending 4 mooring lines for every boat.  $2 \times 1.5 \times 1.5 \times 1.0 \times 1.5 \times 1.0 \times$ 



**Attention:** Please make an optical check of your running rigging before the sailing trip. Change the rope if parts of the rope are cut or destroyed from abrasion.

Splicing instructions please find on www.liros.de/spleissanleitungen.aspx



